

In the Shop Training Paint Prep Report Sheet

_____ Student name
_____ Shop instructor name
_____ Body shop
_____ email address

Lesson 1

On line activities

_____ study sheet
_____ review sheet
_____ work sheet

Hands on exercises

Fenders 1, 2, 3 medium crown

_____ clean with soap & water
_____ clean with w&g remover
_____ see, feel dents
_____ apply masking tape
_____ strip, tap, fill dents
_____ block sand cured body filler

Lesson 2

On line activities

_____ study sheet
_____ review sheet
_____ work sheet

Hands on exercises

Block sand fenders 1, 2, 3 medium crown

_____ strip, tap, fill dents
_____ block sand cured body filler

Cardboard fan practice

_____ hood
_____ fender

Set up spray gun

_____ fan & material max, 40 psi
_____ fan & material 1/2, 40 psi
_____ fan & material min, 30 psi

Back taping

_____ fender edge
_____ hood edge

Masking

_____ door opening

Lesson 3

On Line activities

_____ study sheet
_____ review sheet
_____ work sheet

Hands on exercises

Block sand high crown fenders 1, 2, 3

_____ tap, grind and fill dents
_____ block sand cured filler with 80, 180 grit

Spray gun water practice

_____ set up spray gun
_____ spray hood
_____ spray fender

Masking

_____ back tape pickup truck cab rear section
_____ tape bed front outer panel seam edge
_____ apply masking paper to masking tape

Feather edge hood 1

_____ make 12" scratch in hood
_____ hand feather edge scratch w/80, 180, 320
_____ remove strip with strip eraser

Lesson 4

On line activities

_____ study sheet
_____ review sheet
_____ work sheet

Hands on exercises

Practice spray

_____ mix practice paint
_____ spray 6 coats on hood and fender at start
_____ spray 6 coats on hood and fender at end

Block sand high crown fenders 1, 2, 3

_____ tap, grind and fill dents
_____ block sand cured filler with 80, 180 grit

Masking

_____ tape w/s molding
_____ apply masking paper to tape

Feather edge hood 1

_____ make a 12" scratch in a hood
_____ power featheredge scratch w/80, 180, 320
_____ mix & apply 2 part spot putty to scratch
_____ make a scratch, fill with 2 part spot putty
_____ block sand cured 2 spot part putty

Lesson 5

On line activities

- _____ study sheet
- _____ review sheet
- _____ work sheet

Hands on exercises

Block sanding hoods 2 & 3 low crown

- _____ dents in hood 2 corner
- _____ strip paint with rough DA
- _____ fill dents
- _____ block sand filler with 80, 180

Masking

- _____ clean rear door opening
- _____ apply foam tape
- _____ raise molding with tape or rope

Feather edge fenders 1, 2, 3

- _____ featheredge repair area 80, 180, 320

Practice spray

- _____ 12" x 12" area
- _____ 4" x 6" area

Lesson 6

On line activities

- _____ study sheet
- _____ review sheet
- _____ work sheet

Hands on exercises

Block sand hoods 2, 3 low crown

- _____ tap, strip, fill dents
- _____ block sand cured filler

Blend prep hood 4

- _____ finish DA and 800 grit
- _____ gray pad and paste
- _____ 1000 grit wet

Undercoat spray fenders 1, 2, 3, hoods 1, 2, 3

- _____ mix primer
- _____ spray primer
- _____ clean spray gun
- _____ mix surfacer
- _____ spray surfacer

Lesson 7

On line activities

- _____ study sheet
- _____ review sheet
- _____ work sheet

Hands on exercises

Block sand fender 4 double crown

- _____ tap, strip, fill dents
- _____ block sand cured filler

Hand block sand surfacer fender 1, 2 hood 2

- _____ apply guide coat
- _____ dry block sand 320
- _____ wet sand 600

Spray basecoat

- _____ locate formula, mix, reduce base coat
- _____ clean and tack panels
- _____ set spray gun
- _____ apply basecoat

Spray clear coat

- _____ mix clear coat
- _____ set spray gun
- _____ apply clear coat

Lesson 8

On line activities

- _____ study sheet
- _____ review sheet
- _____ work sheet

Hands on exercises

Block sand fender 5 double crown

- _____ tap, strip, fill
- _____ block sand cured filler

Strip hood 4

- _____ 80 grit on buffer, sand w/80 & 180
- _____ fiber disk on buffer, sand w/80 & 180

Power block sand fender 3, hood 1, 3

- _____ apply guide coat
- _____ block sand with 400 grit

Spray basecoat/clear coat

- _____ locate, mix and reduce basecoat
- _____ clean & tack panels
- _____ set spray gun
- _____ apply basecoat
- _____ clean spray gun
- _____ mix and apply clear coat

